



**See Figure A**

- 1- Examine the area inside your trailer next to your fender well. for water tank, food, etc. You don't want to drill through anything inside your trailer.
- 2- Measure inside length of fender well.
- 3- Mark center point of length
- 4- Measure the height of the fender well
- 5- Cut liner as per directions on reverse side

**See Figure B**

- 6- Place a fender liner inside and against the top of the fender well.
  - Match center of tab A with your mark and drill a hole.
  - Rivet Tab A into place

**See Figure C**

- 7-Remove lag screw that is attaching trailer body to frame.
- 8-Using a small piece of wood on top of a jack to protect the body, raise and separate body from frame. (about 1/8")
- 9- Fold end of liner and insert between body & frame. (on some trailers it may be necessary to shorten liner by trimming with tin snips.)
- 10- Lower the body back onto frame - replace lag screw.
- 11- Push rear tab (B) into place and attach to fender wall
- 12- Swing front end of liner into place and attach to fender well using Tab C.

**See Figure D**

- 13- Drill and insert rivets through both the liner and the top of well as indicated in pattern at left. Attach each with a rivet before drilling next hole.

**See Figure E**

- 14- Fold front end of liner under body and rivet into place. (you may need to shorten end by trimming)

**See Figure F**

- 15- Attach liner to the fender walls using rivets at each end. (where indicated by arrows)
- 16- Retrofit wheel well on other side now. **DO NOT BEGIN FOAM APPLICATION UNTIL BOTH SIDES ARE FULLY RETROFITTED.**

- 17- Read directions on foam can. Inject foam as per instructions on can. once begun, foaming must continue. if foam sets up in straw, the flow of any unused foam in can cannot be restarted.

Don't lower tops of trailer until foam is **COMPLETELY DRY!** Over night should be satisfactory.

- 18- Foam will continue to expand, drip and dry for several hours. Place a large garbage bag over each tire and rags on the ground below the drip areas. Once dried, foam can be trimmed with a file or saw and the fender skirts can be re-attached.

- 19- You may wish to apply calking to edges of liner once the fender skirts have been re-attached.